

## Safety Data Sheets

#### 1. Identification

| Product Name                | : UV ink Clear  |
|-----------------------------|---|
| Order No.                   | : SPC-0371CL  |
| General Use                 | : For ink jet   |
| Product Description         | : UV curable ink  |
| SDS Number                  | : 037-U012002   |
| Manufacture                 |   |
| Company Name                | : Mimaki Engineering Co., Ltd.                                |
| Address                     | 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN          |
| Telephone No.               | :+81-268-64-2413  |
| Importer / Distributor Esta | blished in Australia  |
| Company Name                | : MIMAKI AUSTRALIA PTY LTD.                                   |
| Address                     | : Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia |
| Telephone No.               | : + 61-2-8036-4500  |
| Emergency Telephone No.     | : +61 2 8014 4558 (within Australia only)                     |
|                             | 18000 74234 (within Australia only)                           |
|                             | $+65\ 3158\ 1074$   |

| 2. Hazards Identification  |  |  |  |
|--|--|--|--|
| [Classification of the substance or mixture]   |  |  |  |
| Physical Hazards   |  |  |  |
| Flammable Liquids  | : Not classified                             |  |  |
| Health Hazards   |  |  |  |
| Skin Corrosion / Irritation  | Category 2                                   |  |  |
| Eye Damage / Irritation  | Category 2                                   |  |  |
| Specific Target Organ Toxicity   | Category 3                                   |  |  |
| (Single Exposure)  |  |  |  |
| Environmental Hazards  |  |  |  |
| Hazardous to the Aquatic   | Category 2                                   |  |  |
| Environment - Long Term Hazard   |  |  |  |
| Classification according to Directive 67/548/EEC   |  |  |  |
| Full text of R-phrases: see section 16<br>The above list does not include asterory being non-close if able or not-applicable |  |  |  |
|  | ry being non elassifiable of not applicable. |  |  |
| The above list does not include category being non-classifiable or not-applicable.   |  |  |  |

[Hazard symbols] Xi - Irritant



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N - Dangerous for the environment [R-code(s)] Xi;R36/37/38 - N;R51/53 [Label Elements] Symbol



Signal Word Warning

Hazard Statements

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

H335 - May cause respiratory irritation

Precautionary Statements - EU (§28, 1272/2008)

[Prevention]

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

[Response]

 $\rm P302$  +  $\rm P352$  - IF ON SKIN: Wash with plenty of soap and water

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P362 - Take off contaminated clothing and wash before reuse

[Other hazards]

Hazards not otherwise classified (HNOC)

· Not Applicable

Other hazards

 $\cdot \,$  Toxic to aquatic life

#### 3. Composition / Information on Ingredients

Pure substance/mixture: mixture

|                              |            |         |                             | Classification          |
|------------------------------|------------|---------|-----------------------------|-------------------------|
| Chemical Name                | CAS No     | weight- | Classification according to | according to Regulation |
|                              |            | %       | Directive 67/548/EEC        | (EC) No. 1272/2008      |
|                              |            |         |                             | [CLP]                   |
| Monomers                     | CBI        | 65-75   | -                           | No data available       |
| Isooctyl acrylate (structure | 29590-42-9 | ~ 1~    | Xi; R36/37/38               | Skin Irrit. 2 (H315)    |
| unspecified)                 |            | 5-15    | N; R50-53                   | Eye Irrit. 2 (H319)     |



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|                |     |        |   | STOT SE 3 (H335)         |
|----------------|-----|--------|---|--------------------------|
|                |     |        |   | Aquatic Acute 1 (H400)   |
|                |     |        |   | Aquatic Chronic 1 (H410) |
| Oligomer       | CBI | 5 - 15 | - | No data available        |
| Photoinitiator | CBI | 5-10   | - | No data available        |
| Additives      | CBI | <1     | - | No data available        |

Full text of R-phrases: see section 16

Full text of H-phrases: see section 16

| 4. First Aid Measures               |  |  |  |
|-------------------------------------|--|--|--|
| [Description of first aid measures] |  |  |  |
| General advice                      | : If symptoms persist, call a physician.                               |  |  |
| Inhalation                          | : Move to fresh air in case of accidental inhalation of vapors. If     |  |  |
|                                     | symptoms persist, call a physician.                                    |  |  |
| Skin Contact                        | : If skin irritation persists, call a physician. Wash off immediately  |  |  |
|                                     | with soap and plenty of water. Wash contaminated clothing before       |  |  |
|                                     | reuse.   |  |  |
| Eye Contact                         | : Rinse immediately with plenty of water and seek medical advice.      |  |  |
|                                     | Remove contact lenses, if present and easy to do. Continue rinsing.    |  |  |
|                                     | Keep eye wide open while rinsing.                                      |  |  |
| Ingestion                           | : If swallowed, call a poison control center or physician immediately. |  |  |
|                                     | Do not induce vomiting without medical advice. Never give anything     |  |  |
|                                     | by mouth to an unconscious person.                                     |  |  |
| Self-protection of the first        | : Use personal protective equipment as required.                       |  |  |
| aider                               |  |  |  |
| [Most important symptoms            | and effects, both acute and delayed]                                   |  |  |
| Symptoms                            | : No data available.   |  |  |
| [Indication of any immediat         | e medical attention and special treatment needed]                      |  |  |
| Note to physicians                  | : Treat symptomatically.   |  |  |
|                                     |  |  |  |

#### 5. Fire Fighting Measures

| Flammable Properties     | : Flash Pont、 $129^{\circ}~{ m C}$ / $264^{\circ}~{ m F}$   |
|--------------------------|---|
| Suitable Extinguishing   | : Dry chemical, CO2, water spray or alcohol-resistant foam. |
| Media                    |   |
| Unsuitable Extinguishing | : Do not use straight streams                               |



| Media |  |
|-------|--|
|       |  |

| Special hazards arising | : In the event of fire and/or explosion do not breathe fumes. May   |
|-------------------------|---|
| from the substance or   | cause sensitization by inhalation and skin contact. Thermal         |
| mixture                 | decomposition can lead to release of irritating and toxic gases and |
|                         | vapors.   |
| Advice for firefighters | : Wear self-contained breathing apparatus and protective suit. Use  |
|                         | personal protective equipment as required.                          |

| 6. Accidental Release Measures  |  |  |  |
|---|--|--|--|
| [Personal Precautions, Protective Equipment and Emergency Procedures] |  |  |  |
| Personal precautions  | : Use personal protection recommended in Section 8. Avoid contact    |  |  |
|   | with eyes and skin. Keep people away from and upwind of spill/leak.  |  |  |
| For emergency   | : Use personal protection recommended in Section 8.                  |  |  |
| responders  |  |  |  |
| Environmental   | : Collect spillage. Prevent entry into waterways, sewers, basements  |  |  |
| Precautions   | or confined areas. Do not flush into surface water or sanitary sewer |  |  |
|   | system.  |  |  |
| [Methods and material for c   | containment and cleaning up]   |  |  |
| Methods for containment   | Absorb or cover with dry earth, sand or other non-combustible        |  |  |
|   | material and transfer to containers.                                 |  |  |
| Methods for cleaning up   | : Use personal protective equipment as required. Soak up with inert  |  |  |
|   | absorbent material. Pick up and transfer to properly labeled         |  |  |
|   | containers. Clean contaminated surface thoroughly.                   |  |  |
| Reference to other  | See Section 12: ECOLOGICAL INFORMATION.                              |  |  |
| sections  |  |  |  |

#### 7. Handling and Storage

| [Precautions for Safe Hand | lling]   |  |
|----------------------------|--|--|
| Advice on safe handling    | : Use personal protection recommended in Section 8. Avoid contact      |  |
|                            | with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.    |  |
| General Hygiene            | : When using do not eat, drink or smoke. Wash contaminated clothing    |  |
| Considerations             | before reuse. Regular cleaning of equipment, work area and clothing is |  |
|                            | recommended. Wash face, hands and any exposed skin thoroughly          |  |
|                            | after handling.  |  |

[Conditions for Safe Storage, including any Incompatibilities]

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| Storage Conditions    | : Keep out of the reach of children. Keep in properly labeled containers. |
|-----------------------|---|
|                       | Keep containers tightly closed in a dry, cool and well-ventilated place.  |
|                       | Avoid direct sunlight or high temperature.                                |
| [Specific end use(s)] |   |
| Risk Management       | : The information required is contained in this Safety Data Sheet.        |
| Methods (RMM)         |   |

| 8. Exposure Controls / Personal Protection |   |  |
|--|---|--|
| [Control parameters]                       |   |  |
| Exposure Limits                            | : This product, as supplied, does not contain any hazardous materials   |  |
|  | with occupational exposure limits established by the region specific    |  |
|  | regulatory bodies.  |  |
| [Exposure Controls]                        |   |  |
| Engineering Controls                       | : Ensure adequate ventilation, especially in confined areas.            |  |
| Personal Protective Equip                  | oment   |  |
| Eye/face protection                        | : Tight sealing safety goggles. Face protection shield.                 |  |
| Hand Protection                            | : Gloves made of plastic or rubber.                                     |  |
| Skin and body                              | : Suitable protective clothing. Apron. Gloves made of plastic or        |  |
| protection                                 | rubber.   |  |
| Environmental                              | : Do not allow into any sewer, on the ground or into any body of water. |  |
| exposure controls                          |   |  |
|  |   |  |



#### 9. Physical and Chemical Properties

| Appearance                   | - Physical State | : liquid                               |  |
|------------------------------|------------------|--|--|
|                              | - Color          | : clear                                |  |
| Odor                         |                  | : Characteristic odor                  |  |
| Odor Threshold               |                  | : No data available                    |  |
| pH                           |                  | : No data available                    |  |
| Melting point/freezing point |                  | : No data available                    |  |
| Boiling point/boiling range  |                  | : No data available                    |  |
| Flash point                  |                  | : 129 °C / 264 °F (Cleveland Open Cup) |  |
| Evaporation 1                | rate             | : No data available                    |  |
|                              |                  |  |  |

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Product Name: UV ink Clear SDS No. 037-U012002 First issue: 2017/04/06 Revised: 2019/11/12

| Flammability (solid, gas)  | : No data available      |
|----------------------------|--------------------------|
| Flammability Limits in Air | : No data available      |
| Upper flammability limits  |                          |
| Lower flammability limit   |                          |
| Vapor Pressure             | : No data available      |
| Vapor density              | : No data available      |
| Specific gravity           | : 1.0-1.1g/cm3(25 deg.C) |
| Solubility(ies)            | : Immiscible in water    |
| Partition coefficient      | : No data available      |
| Autoignition temperature   | : No data available      |
| Decomposition temperature  | : No data available      |
| Kinematic viscosity        | : No data available      |
| Dynamic viscosity          | : <30 mPa·s(25 deg.C)    |
| [Other information]        |                          |
| Molecular weight           | : No data available      |
| Explosive properties       | : No data available      |
| Oxidizing properties       | : No data available      |
| Softening point            | : No data available      |
| VOC Content (%)            | : No data available      |
| Density                    | : No data available      |
| Bulk density               | : No data available      |
|                            |                          |

#### 10. Stability and Reactivity

| Reactivity               | : No reactivity under the normal usage.                             |
|--------------------------|---|
| Chemical Stability       | : Stable under normal conditions.                                   |
| Explosion data           | : Sensitivity to Mechanical Impact; No data available.              |
|                          | Sensitivity to Static Discharge; No data available.                 |
| Possibility of Hazardous | : None under normal processing.                                     |
| Reactions                |   |
| Conditions to Avoid      | : Heat, flames and sparks.  |
| Incompatible Materials   | : Strong oxidizing agents.  |
| Hazardous                | : Thermal decomposition can lead to release of irritating and toxic |
| decomposition products   | gases and vapors.   |

#### 11. Toxicological Information

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[Information on toxicological effects]

Acute Toxicity

Unknown Acute : 86% of the mixture consists of ingredient(s) of unknown toxicity.

- Toxicity
- Component
- Information

LD/LC50 values that relevant for classification.

| Chemical Name                              |                      | Oral LD50        | Dermal LD50 | Inhalation LC50 |
|--|----------------------|------------------|-------------|-----------------|
| Isooctyl acrylate (structure unspecified)  |                      | > 5 g/kg ( Rat ) | -           | -               |
| Skin                                       | : No data available. |                  |             |                 |
| corrosion/irritation                       |                      |                  |             |                 |
| Serious eye damage/eye                     | : No data availa     | ble.             |             |                 |
| irritation                                 |                      |                  |             |                 |
| Sensitization                              | : No data availa     | ble.             |             |                 |
| Germ cell mutagenicity                     | : No data available. |                  |             |                 |
| Carcinogenicity                            | : No data available. |                  |             |                 |
| Reproductive toxicity                      | : No data available. |                  |             |                 |
| STOT - single exposure                     | : No data available. |                  |             |                 |
| STOT - repeated                            | : No data available. |                  |             |                 |
| exposure                                   |                      |                  |             |                 |
| Chronic toxicity                           | : Avoid repeated     | l exposure       |             |                 |
| Aspiration hazard                          | : No data availa     | ble.             |             |                 |
| [Information on likely routes of exposure] |                      |                  |             |                 |
| INHALATION                                 | : No data available. |                  |             |                 |
| Eye contact                                | : No data available. |                  |             |                 |
| Skin Contact                               | : No data available. |                  |             |                 |
| INGESTION                                  | : No data availa     | ble.             |             |                 |
|  |                      |                  |             |                 |

#### 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.
Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.
Ecotoxicity : The table below indicates component(s) of known hazards to the aquatic environment. Toxic to aquatic life with long lasting effects.

86% of the mixture consists of component(s) of unknown hazards to the aquatic environment



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| Chemical Name                    | Algae/aquatic<br>plants   | Fish                  | Crustacea         |
|----------------------------------|---|-----------------------|-------------------|
| Isooctyl acrylate                | _   | 0.67: 96 h Pimephales | 0.4: 48 h Daphnia |
| (structure unspecified)          | _   | promelas mg/L LC50    | magna mg/L EC50   |
| Persistence and : No data availa |   |                       |                   |
| Degradability                    |   |                       |                   |
| Bioaccumulative                  | : No data available.  |                       |                   |
| potential                        |   |                       |                   |
| Mobility in soil                 | : No data available   |                       |                   |
| Results of PBT and               | : This preparation contains no substance considered to be persistent, |                       |                   |
| vPvB assessment                  | bioaccumulating nor toxic (PBT). This substance is not considered to  |                       |                   |
|                                  | be very persistent nor very bioaccumulating (vPvB).                   |                       |                   |
| Other adverse effects            | : No data available   |                       |                   |

#### 13. Disposal Considerations

| [Waste treatment methods | ]   |
|--------------------------|---|
| Waste from Residues /    | : Disposal should be in accordance with applicable regional, national |
| <b>Unused Products</b>   | and local laws and regulations.                                       |
| Contaminated             | : Disposal should be in accordance with applicable regional, national |
| packaging                | and local laws and regulations.                                       |
| Other Information        | : Waste codes should be assigned by the user based on the application |
|                          | for which the product was used.                                       |

#### 14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

[IMDG]

| UN/ID no             | : UN3082  |
|----------------------|---|
| Proper shipping name | : Environmentally hazardous substances, liquid, n.o.s (Isooctyl |
|                      | acrylate)   |
| Hazard Class         | : 9   |
| Packing Group        | : III   |
| Marine pollutant     | : This material meets the definition of a marine pollutant      |
| Environmental hazard | : Yes   |
| Special Provisions   | : 274, 335  |

Μιπακι

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| EmS-No                  | : F-A, S-F  |
|-------------------------|---|
| Description             | UN3082 Environmentally hazardous substances, liquid, n.o.s      |
|                         | (Isooctyl acrylate), 9, III                                     |
| [RID]                   |   |
| UN/ID no                | : UN3082  |
| Proper shipping name    | Environmentally hazardous substances, liquid, n.o.s (Isooctyl   |
|                         | acrylate)   |
| Hazard Class            | : 9   |
| Packing Group           | : III   |
| Environmental hazard    | : Yes   |
| Classification code     | : M6  |
| Special Provisions      | : none  |
| Description             | UN3082 Environmentally hazardous substances, liquid, n.o.s      |
|                         | (Isooctyl acrylate), 9, III                                     |
| [ADR]                   |   |
| UN/ID no                | : UN3082  |
| Proper shipping name    | : Environmentally hazardous substances, liquid, n.o.s (Isooctyl |
|                         | acrylate)   |
| Hazard Class            | : 9   |
| Packing Group           | : III   |
| Environmental hazard    | : Yes   |
| Special Provisions      | : 274, 335, 601   |
| Classification code     | : M6  |
| Tunnel restriction code | : (E)   |
| Description             | UN3082 Environmentally hazardous substances, liquid, n.o.s      |
|                         | (Isooctyl acrylate), 9, III,(E)                                 |
| [IATA]                  |   |
| UN/ID no                | : UN3082  |
| Proper shipping name    | Environmentally hazardous substances, liquid, n.o.s (Isooctyl   |
|                         | acrylate)   |
| Hazard Class            | : 9   |
| Packing Group           | : III   |
| Environmental hazard    | : Yes   |
| Special Provisions      | : A97, A158   |
| ERG Code                | : 9L  |
| Description             | UN3082 Environmentally hazardous substances, liquid, n.o.s      |
|                         | (Isooctyl acrylate) , 9, III                                    |



| Remarks | : Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is |
|---------|--|
|         | excepted from Dangerous Goods regulations.                                 |
|         | Refer to ICAO/IATAA197, IMDG 2.10.2.7, ADR SP 375.                         |

| 15  | Regulatory | Information |
|-----|------------|-------------|
| то. | negulatory | mormanon    |

| [Safety, health and environmental regulations/legislation specific for the substance or mixture] |  |  |
|--|--|--|
| International  | : AICS; Complies   |  |
| Inventories  | Legend; AICS - Australian Inventory of Chemical Substances |  |
| National Regulations   | : National occupational exposure limits.                   |  |
|  | See chapter 8.   |  |

#### 16. Other Information

[Full text of R-phrases referred to under sections 2 and 3]

 $\rm R50/53$  - Very toxic to a quatic organisms, may cause long-term adverse effects in the a quatic environment

R36/37/38 - Irritating to eyes, respiratory system and skin

 $\operatorname{R51/53}$  - Toxic to a quatic organisms, may cause long-term adverse effects in the a quatic

environment

[Full text of H-Statements referred to under sections 2 and 3]

H315 - Causes skin irritation

H319 - Causes serious eye irritation

- H335 May cause respiratory irritation
- H400 Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

[Key or legend to abbreviations and acronyms used in the safety data sheet]

ACGIH (American Conference of Governmental Industrial Hygienists)

[Key literature references and sources for data]

No information available

[Reference]

LOLI Database (ChemADVISOR,Inc.)

The reference on GHS classification results

EU CLP(1272/2008)Annex VI Table 3.1

[Disclaimer]

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### Safety Data Sheets

Product Name: UV ink Clear SDS No. 037-U012002 First issue: 2017/04/06 Revised: 2019/11/12

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